K-NGS11

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130
MSDS Number: AA06900-0000000245
Issue date: 6/28/1996 Revision date: 11/10/2021 Version: 7.0

1. Chemical product and company identification

1.1. Product identifier

Product form	:	Mixture
Trade name	:	K-NGS11
Product code	:	KISWEL_MIX_138

1.2. Recommended uses and restrictions

Use Categories

35 - Welding and soldering products, flux products

1.2.1. Recommended use

Welding and soldering products, flux products.

1.2.2. Restrictions on use

1.3. Supplier information

- Supplier

Company	:	KISWEL
Address	:	(51544) South Korea 704, Gongdan-ro, Seongsan-gu, Changwon-si, Gyeongnam, Korea
Tel.	:	055)269-7200
Fax	:	055)266-4487

2. Hazards identification

2.1. Classification of the substance or mixture

Respiratory sensitisation, Category 1	H334
Skin sensitisation, Category 1	H317
Specific target organ toxicity - Single exposure, Category 2	H371
Specific target organ toxicity - Repeated exposure, Category 1	H372
Specific target organ toxicity - Repeated exposure, Category 2	H373

2.2. Label elements

2.2.1. Hazard pictograms (GHS KR)



2.2.2. Signal word (GHS KR)

Danger.

2.2.3. Hazard statements (GHS KR)

H317 - May cause an allergic skin reaction.
H334 - May cause allergic reactions, asthma or shortness of breath and etc if inhaled.
H371 - May cause damage to organs.
H372 - Causes damage to organs through prolonged or repeated exposure.
H373 - May cause damage to organs through prolonged or repeated exposure.

2.2.4. Precautionary statements (GHS KR)

Precaution:

P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P284 - Wear respiratory protection.

Treatment:

P302+P352 - IF ON SKIN: Wash with plenty of water/….
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P311 - IF exposed or concerned: Call a POISON CENTER/doctor/….
P314 - Get medical advice/attention if you feel unwell.
P321 - Take … treatment.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER/doctor/….
P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:

P405 - Store locked up.

Disposal:

P501 - Dispose of contents/container according to waste related regulations.

2.3. Hazards - Other hazards which do not result in classification - Hazard Risk

Not applicable

3. Composition/information on ingredients

Product form : Mixture

Substance name	Other Names	Product identifier number	Concentration (%)
Iron	Iron, elemental / Direct reduced Iron / Iron, reduced / Elemental iron / IRON POWDER / iron	CAS-No.: 7439-89-6 KECI-No.: KE-21059	86 – 94
CaF2	Calcium fluoride / Fluorspar / FLUORSPAR / CALCIUM FLUORIDE / Calcium difluoride / calcium fluoride	CAS-No.: 7789-75-5 KECI-No.: KE-04538	1 – 4
Barium carbonate	Barium carbonate (1:1) / C.I. Pigment White 10 / Carbonic acid, barium salt (1:1) / barium carbonate	CAS-No.: 513-77-9 KECI-No.: KE-02035	1 – 4
Aluminum	Aluminium / Aluminium metal / Aluminium, metal / Aluminum metal / Aluminum, elemental / Aluminum, metal / C.I. 77000 / CI 77000 / Aluminium powder (stabilised) / Aluminium powder (stabilized) / Aluminium powder / Pigment Metal 1 / Aluminum powder / Aluminium metal, powder / Aluminium powder (pyrophoric) / aluminum	CAS-No.: 7429-90-5 KECI-No.: KE-00881	1 – 4

4. First-aid measures

4.1. First-aid measures after eye contact

Rinse eyes with water as a precaution.

4.2. First-aid measures after skin contact

Wash skin with plenty of water.
Take off contaminated clothing.
If skin irritation or rash occurs: Get medical advice/attention.

4.3. First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing.
If experiencing respiratory symptoms: Call a poison center or a doctor.

4.4. First-aid measures after ingestion

Call a poison center or a doctor if you feel unwell.

4.5. Other medical advice or treatment

Treat symptomatically.

5. Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	:	Water spray. Dry powder. Foam.
Unsuitable extinguishing media	:	No data available

5.2. Special hazards arising from the substance or mixture

No data available

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	:	Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate spillage area.
Do not breathe dust/fume/gas/mist/vapours/spray.
Avoid contact with skin and eyes.
Do not attempt to take action without suitable protective equipment.
For further information refer to section 8: "Exposure controls/personal protection".
Dispose of materials or solid residues at an authorized site.

6.2. Environmental precautions and protective procedures

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Mechanically recover the product.

7. Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station.
Do not breathe dust/fume/gas/mist/vapours/spray.
Avoid contact with skin and eyes.
Wear personal protective equipment.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace.
Wash contaminated clothing before reuse.
Do not eat, drink or smoke when using this product.
Always wash hands after handling the product.

7.2. Conditions for safe storage

Storage conditions : Store locked up.
Store in a well-ventilated place.
Keep cool.

8. Exposure controls/personal protection

8.1. Occupational Exposure Limits

K-NGS11	
No data available	

CaF2 (7789-75-5)	
China - Occupational Exposure Limits	
OEL PC-TWA	0.7 mg/m³ (mixed dust, respirable) 1 mg/m³ (mixed dust, total)
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	2.5 mg/m³

Barium carbonate (513-77-9)	
No data available	

Aluminum (7429-90-5)	
Korea - Occupational Exposure Limits	
Local name	알루미늄 # Aluminum
ISHA OEL TWA	2 mg/m³ (가용성 염) # (Soluble salts) 10 mg/m³ (금속분진) # (Metal dust) 2 mg/m³ (알킬) # (Alkyls) 5 mg/m³ (용접 흄) # (Welding fumes) 5 mg/m³ (피로파우더) # (Pyropowders)
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
OEL PC-TWA	3 mg/m³ (total dust)
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	10 mg/m³ (dust) 1 mg/m³ (respirable particulate)

Aluminum (7429-90-5)	
Chemical category	A4 - not classifiable as a human carcinogen
Singapore - Occupational Exposure Limits	
PEL (OEL TWA)	10 mg/m³ (dust)
Thailand - Occupational Exposure Limits	
OEL TWA	15 mg/m³ (inhalable dust) 5 mg/m³ (respirable dust)
Vietnam - Occupational Exposure Limits	
OEL TWA	2 mg/m³
OEL STEL	4 mg/m³
Australia - Occupational Exposure Limits	
OES TWA [1]	10 mg/m³ (dust) 5 mg/m³ (welding fume)
USA - ACGIH - Occupational Exposure Limits	
ACGIH OEL TWA	1 mg/m³ (respirable particulate matter)
ACGIH chemical category	Not Classifiable as a Human Carcinogen
USA - NIOSH - Occupational Exposure Limits	
NIOSH REL TWA	10 mg/m³ (total dust) 5 mg/m³ (respirable dust)
USA - OSHA - Occupational Exposure Limits	
OSHA PEL TWA [1]	15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)

Iron (7439-89-6)	
Korea - Occupational Exposure Limits	
Local name	철염(가용성) # Iron salts (Soluble, as Fe)
ISHA OEL TWA	1 mg/m³
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
China - Occupational Exposure Limits	
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
Indonesia - Occupational Exposure Limits	
NAB (OEL TWA)	1 mg/m³

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Personal protection

Respiratory protection:
[In case of inadequate ventilation] wear respiratory protection.

Eye protection:
Safety glasses

Hand protection:
Protective gloves

Skin and body protection:
Wear suitable protective clothing

Personal protective equipment symbol(s):



9. Physical and chemical properties

a)	Appearance	:	No data available
	Physical state	:	Solid
b)	Odour	:	No data available
c)	Odour threshold	:	No data available
d)	pH	:	No data available
e)	Melting / freezing point	:	No data available / Not applicable
f)	Initial boiling point and boiling range	:	No data available
g)	Flash point	:	Not applicable
h)	Evaporation rate	:	No data available
i)	Flammability (solid, gas)	:	Non flammable.
j)	Upper / lower flammability or explosive limits	:	Not applicable
k)	Vapour pressure	:	No data available
l)	Solubility	:	No data available
m)	Vapour density	:	No data available
n)	Relative density	:	No data available
o)	Partition coefficient n-octanol/water	:	No data available
p)	Auto-ignition temperature	:	Not applicable
q)	Decomposition temperature	:	No data available
r)	Viscosity, kinematic	:	Not applicable
	Viscosity, dynamic	:	No data available
s)	Molecular mass	:	No data available

10. Stability and reactivity

10.1. Chemical stability and Possibility of hazardous reactions

The product is non-reactive under normal conditions of use, storage and transport.
Stable under normal conditions.
No dangerous reactions known under normal conditions of use.

10.2. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.3. Incompatible materials

No data available

10.4. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

11.1. Information on exposure routes

Oral : Not classified
Skin and eyes contact : May cause an allergic skin reaction.
Inhalation : May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

11.2. Health hazards

Acute toxicity (oral):

Not classified

Acute toxicity (dermal):

Not classified

Acute toxicity (inhalation):

Not classified

CaF2 (7789-75-5)	
LD50 oral rat	4250 mg/kg
LC50 Inhalation - Rat	> 5.07 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)

Barium carbonate (513-77-9)	
LD50 oral rat	1690 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 1060 - 2010
LD50 dermal rat	> 2000 mg/kg bodyweight (OECD 402: Acute Dermal Toxicity, Rat, Read-across, Dermal)
LD50 dermal rabbit	> 2000 mg/kg Source: ECHA
LC50 Inhalation - Rat (Dust/Mist)	> 5 mg/l

Aluminum (7429-90-5)	
LD50 oral rat	> 15900 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 0.888 mg/l air Animal: rat, Animal sex: male, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
LC50 Inhalation - Rat (Dust/Mist)	> 0.888 mg/l Source: ECHA

Iron (7439-89-6)	
LD50 oral rat	98600 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 250 mg/m³ air (6 h, Rat, Male, Experimental value, Inhalation (dust))

Skin corrosion/irritation:

Not classified

Serious eye damage/irritation:

Not classified

Respiratory sensitization:

May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

Skin sensitization:

May cause an allergic skin reaction.

Carcinogenicity:

Not classified

Barium carbonate (513-77-9)	
NOAEL (chronic, oral, animal/male, 2 years)	60 mg/kg bodyweight Animal: rat, Animal sex: male, Remarks on results: other:Effect type: carcinogenicity (migrated information)
NOAEL (chronic, oral, animal/female, 2 years)	75 mg/kg bodyweight Animal: rat, Animal sex: female, Remarks on results: other:Effect type: carcinogenicity (migrated information)

Mutagenicity:

Not classified

Reproductive toxicity:

Not classified

STOT-single exposure:

May cause damage to organs.

STOT-repeated exposure:

Causes damage to organs through prolonged or repeated exposure. May cause damage to organs through prolonged or repeated exposure.

Aluminum (7429-90-5)	
LOAEC (inhalation, rat,dust/mist/fume, 90 days)	0.05 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (subchronic, oral, animal/male, 90 days)	1034 mg/kg bodyweight Animal: dog, Animal sex: male, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)
NOAEL (subchronic, oral, animal/female, 90 days)	1087 mg/kg bodyweight Animal: dog, Animal sex: female, Guideline: OECD Guideline 409 (Repeated Dose 90-Day Oral Toxicity Study in Non-Rodents)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard:

Not classified

K-NGS11	
Viscosity, kinematic	Not applicable

CaF2 (7789-75-5)	
Density	3.18 g/cm³ Type: 'density'

Barium carbonate (513-77-9)	
Density	4.3 g/cm³ (at 20 °C)

Aluminum (7429-90-5)	
Density	2.702 g/cm³

Iron (7439-89-6)	
Density	7.87 g/cm³ Type: 'density' Temp.: 20 °C

12. Ecological information

12.1. Ecotoxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short–term (acute) : Not classified
Hazardous to the aquatic environment, long–term (chronic) : Not classified

CaF2 (7789-75-5)	
LC50 - Fish [1]	51 mg/l Test organisms (species): other:summary of finidngs in various species
LC50 - Fish [2]	165 mg/l Test organisms (species): other:summary of finidngs in various species
EC50 - Crustacea [1]	97 – 270 mg/l (48 h, Daphnia magna, Static system, Fresh water, Literature, Fluorine ion)
EC50 96h - Algae [1]	7444.076 mg/l Source: Ecological Structure Activity Relationships
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
NOEC (chronic)	14.1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	4 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '21 d'

Barium carbonate (513-77-9)	
LC50 - Fish [1]	> 3.5 mg/l Source: ECHA
EC50 72h - Algae [1]	> 1.15 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	> 30.07 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Bariumchloride)
BCF - Fish [1]	1.2 – 74.4 (Lepomis macrochirus, Fresh water, Weight of evidence)
Partition coefficient n-octanol/water (Log Pow)	-1.32 Source: EPISUITE

Aluminum (7429-90-5)	
EC50 72h - Algae [1]	1.05 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	0.2 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

Iron (7439-89-6)	
LC50 - Fish [1]	8.65 mg/l Source: ECHA
LC50 - Other aquatic organisms [1]	106.3 mg/l Source: ECHA
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	> 10000 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	18 mg/l Source: ECHA

12.2. Persistence and degradability

CaF2 (7789-75-5)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Barium carbonate (513-77-9)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

Iron (7439-89-6)	
Persistence and degradability	Biodegradability in soil: not applicable. Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

12.3. Bioaccumulative potential

CaF2 (7789-75-5)	
Bioaccumulative potential	No bioaccumulation data available.

Barium carbonate (513-77-9)	
BCF - Fish [1]	1.2 – 74.4 (Lepomis macrochirus, Fresh water, Weight of evidence)
Partition coefficient n-octanol/water (Log Pow)	-1.32 Source: EPISUITE
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

Iron (7439-89-6)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

CaF2 (7789-75-5)	
Ecology - soil	No (test)data on mobility of the substance available.

Barium carbonate (513-77-9)	
Mobility in soil	3.84 Source: EPA
Partition coefficient n-octanol/water (Log Pow)	-1.32 Source: EPISUITE
Ecology - soil	No (test)data on mobility of the substance available.

Iron (7439-89-6)	
Surface tension	Not applicable (solid)
Ecology - soil	Adsorbs into the soil.

12.5. Other adverse effects

Ozone : Not classified
Other adverse effects : No data available

13. Disposal considerations

13.1. Disposal method

Dispose of contents/container in accordance with licensed collector's sorting instructions.

13.2. Disposal precaution

No data available

14. Transport information

UN RTDG	ADR	IMDG	IATA
14.1. UN number			
Not applicable	Not applicable	Not applicable	Not applicable
14.2. UN proper shipping name			
Not applicable	Not applicable	Not applicable	Not applicable
14.3. Transport hazard class(es)			
Not applicable	Not applicable	Not applicable	Not applicable
14.4. Packing group			
Not applicable	Not applicable	Not applicable	Not applicable
14.5. Marine pollutant			
Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available			

14.6. Special precautions for user

No data available

15. Regulatory information

15.1. Occupational Safety and Health Act

Hazardous Substances Prohibited for Manufacturing	Not applicable	
Hazardous Substances Requiring Permission	Not applicable	
Threshold Limit Values Chemicals	Applicable	7429-90-5: Aluminum 7439-89-6: Iron salts (Soluble, as Fe)
Hazardous Substances Below Permissible Level	Not applicable	
Hazardous Substances Subject to Working Environment Measurement	Applicable	513-77-9: Barium carbonate (contains above 1%) 7429-90-5: Aluminum and its compounds
Hazardous Substances Subject to Workers Requiring Health Examination	Applicable	7429-90-5: Aluminium and its compounds
Hazardous Substances Subject to Control	Applicable	513-77-9: Barium carbonate (contains above 1%) 7429-90-5: Aluminum and its compounds 7439-89-6: Iron and its compounds

15.2. Chemicals Control Act

No data available

15.3. ACT ON REGISTRATION, EVALUATION, ETC. OF CHEMICALS (K-REACH)

No data available

15.4. Safety Control of Dangerous Substances Act

Safety Control of Dangerous Substances Act	Applicable	(Class 2 Combustible solid - category 5 Metal powder (Designated quantity: 500kg); Class 2 Combustible solid - category 4 Iron Powder (Designated quantity: 500kg))
	Applicable	7429-90-5: Aluminium Powder (Class 2 Combustible solid - category 5 Metal powder (Designated quantity: 500kg)) 7439-89-6: Iron powder (Class 2 Combustible solid - category 4 Iron Powder (Designated quantity: 500kg))

15.5. Wastes Control Act

No data available

15.6. Other Domestic and International Regulatory Information

Domestic

Persistent Organic Pollutants(POPs) Control Act	Not applicable
Ozone Depleting Substances(ODS)	Not applicable

International

EU Regulatory Information

EU Candidate list (SVHC)	Contains no substance on the REACH candidate list
EU authorization list (REACH Annex XIV)	Contains no REACH Annex XIV substances
EU restriction list (REACH Annex XVII)	Not applicable

US Regulatory Information

CERCLA Section 103 (40CFR302.4)	Not applicable
EPCRA Section 302 (40CFR355.30)	Not applicable
EPCRA Section 304 (40CFR355.40)	Not applicable
EPCRA Section 313 (40CFR372.65)	Contains listed substances

International agreements

No data available

16. Other information

16.1. Data sources: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006,Classification according to Classification, Labelling and Packaging of Substances and Mixtures (SEA) Regulation published in the Official Journal numbered 28848 on December 11, 2013,ECHA (European Chemicals Agency),Supplier's safety documents,No data available,This MSDS is prepared based on Article 41 of the Occupational Safety and Health Act and Notice No.2016-19 of the Ministry of Employment and Labor (based on the availability of material safety and health data), taking into account the status of regulations related to Korea,This MSDS is prepared based on KOSHA, NITE, ESIS, NLM, SIDS, IPCS, NCIS, etc,This safety data sheet was compiled with data and information from the following sources : RTECS, ECOSAR, HSDB, SIDS SIAP, ChemWATCH, CESAR, Chemical DB.

16.2. Issue date: 6/28/1996

16.3. Revision number and date: 7.0, 10/11/2021

16.4. Other information: No data available

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.